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ALUMINUM RAFT LADDER

Raft Ladder Assembly Instructions:

1. Set top of ladder (item 1) on Raft (using pre-grooved area).
2. Put 1 3/4 inch long screw (item 3) in holes located at the front of the ladder (through bar stock).
3. Put 3/4 inch screws (item 4) in ladder at the side of the raft.
4. Tighten all 4 screws (item 3 and 4) with phillips head screw driver.
5. Put protective cover (item 10) over end of ladder (item 2).
6. Set ladder bottom (item 2) in place and put 4 inch hex head bolt (item 5) from inside of ladder to outside putting one nylon washer (item 6) between ladder (item 2) and top (item 1).
7. Push 4 inch bolt (item 5) through to the outside and place a 3/8 inch nut (item 7) tighten till washer is almost snug.
8. Add protective cap (item 11) over nut and bolt end.
9. Put pins (item 8) in bottom hole and insert cotter pin (item 9) on outside through small hole.

Tools required:

Phillips head screw driver
2 - 9/16 wrenches

Parts list:

Item	Description	Qty
1	Ladder top	1
2	Ladder bottom	2
3	3/8-16 x 1 3/4 round head bolt	2
4	3/8-16 x 3/4 round head bolt	2
5	3/8-16 x 4 inch hxhd bolt	2
6	3/8 nylon washer	2
7	3/8-16 nylock nut	2
8	5/16 clevis pin	2
9	R-style clip pin	2
10	Protective cap large	2
11	Protective cap small	2

