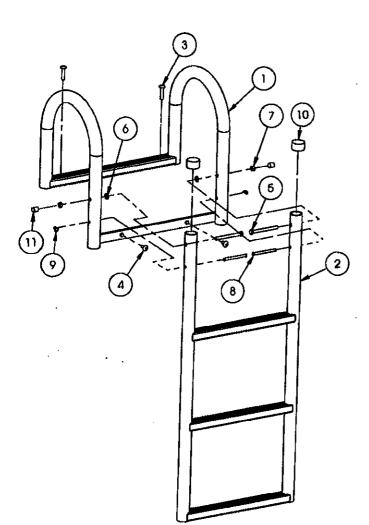


ALUMINUM RAFT LADDER

Raft Ladder Assembly Instructions:

- 1. Set top of ladder (item 1) on Raft (using pre-grooved area).
- 2. Put 1 3/4 inch long screw (item 3) in holes located at the front of the ladder (through bar stock).
- 3. Put ¾ inch screws (item 4) in ladder at the side of the raft.
- 4. Tighten all 4 screws (item 3 and 4) with phillips head screw driver.
- 5. Put protective cover (item 10) over end of ladder (item 2).
- 6. Set ladder bottom (item 2) in place and put 4 inch hex head bolt 9item 5) from inside of ladder to outside putting one nylon washer (item 6) between ladder (item 2) and top (item 1).
- 7. Push 4 inch bolt (item 5) through to the outside and place a 3/8 inch nut (item 7) tighten till washer is almost snug.
- 8. Add protective cap (item 11) over nut and bolt end.
- 9. Put pins (item 8) in bottom hole and insert cotter pin (item 9) on outside through small hole.



Tools required:

Phillips head screw driver 2 – 9/16 wrenched

Parts list:

Item	Description	Qty
1	Ladder top	1
2	Ladder bottom	2 ·
3	3/8-16 x 1 3/4 round head bolt	2
4	3/8-16 x 34 round head bolt	2
5	3/8-16 x 4 inch hxhd bolt	2
6	3/8 nylon washer	2
7	3/8-16 nylock nut	2
8	5/16 clevis pin	2
9	R-style clip pin	2
10	Protective cap large	2
11	Protective cap small	2