



PRODUCT ASSEMBLY INSTRUCTIONS:



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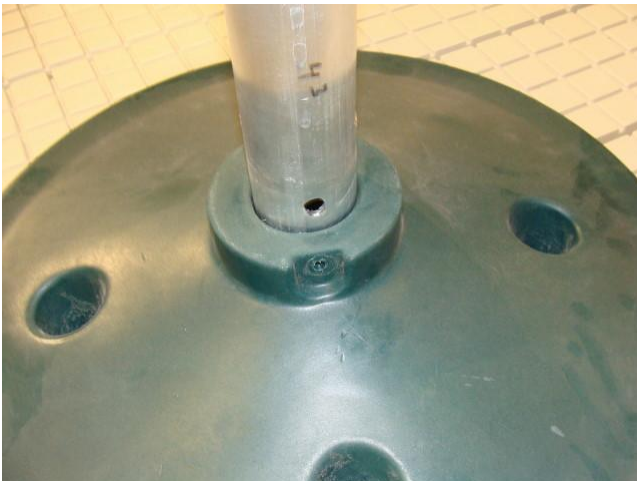
Item # | Product Name: #300119 Otter Island Umbrella

Parts List:	Tools Needed:
1. #300119 Umbrella	1. Rubber Mallet (optional)
2.	2. Silicone Lubricant (optional)
3.	3. Ratchet
4.	4. 7/16" Socket
5.	5. 7/16" Wrench
6.	6.
7.	7.
8.	8.
9.	9.
10.	10.

Assembly Instructions:

Installing the Umbrella on the Otter Island Raft

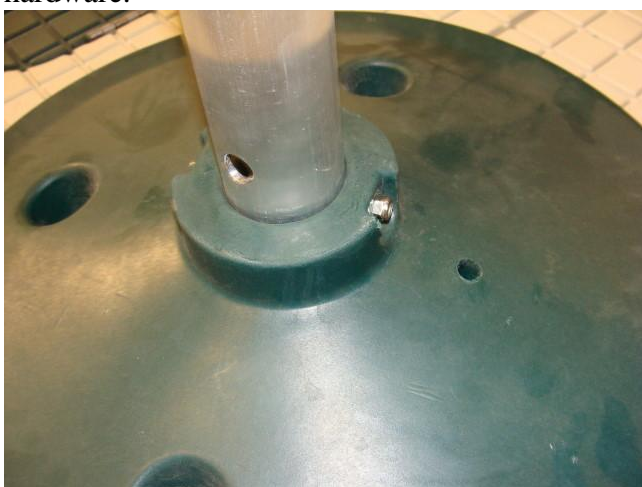
1. Insert the table post into the bottom of the table top. Be sure to line up the holes in the post with the bolt holes in the table top. Use a mallet to tap the table post into place. Silicone lubricant will allow the post to slide in much easier.



2. Insert the umbrella sleeve into the molded hole in the table top. (See Page 3. if you do not have this molded hole in the table top.) Be sure to align the holes in the sleeve with the bolt hole in the bottom of the table top. This is the same bolt hole as shown in step 1. Do not insert the bolt yet.



3. Secure the umbrella sleeve, table post and table top with the $\frac{1}{4}$ " x $3\frac{3}{4}$ " bolt supplied with the Otter Island hardware.



4. Insert the completed table into the raft center hole. Install the umbrella into the table top sleeve by pushing in the top snap button and aligning the bottom button with the hole on the inside of the umbrella sleeve.



Installing the umbrella without the molded hole in the table top

1. A new table top with the molded in hole may be purchased by calling 877-466-8837 and asking for customer service. If you would like to use your existing table, then follow the directions below.
2. Turn the table top over so the bottom is facing upwards. Using a 2" hole saw, center it in the table post hole as shown in the picture. Drill through the first layer of plastic, keeping the hole saw centered, until the tip of the hole saw sticks through the second layer of plastic. Continue drilling through the second layer using light pressure. Insert the table sleeve in the through hole to check the fit and continue with the directions on page 1.

